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**850**

0710-2618899

:441100

0710-5257996

441500

15 D15-1

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.....	16
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.....	21
.....	23
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.....	32

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[2021]38 )

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91420624788177230R001P)

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12 ( ) [2022] 122 ( ) [2022]

314 )

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38736.5

5983.5m<sup>2</sup>

850

850

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2021 5

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2021 8 11

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2022 2

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850

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2022 3 12 ~13 2022

7 23 -26

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	850				
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	850				
	850				
	2021 8		2021 8		
	2022 1		2022 3 12 -13 7 23 -26		
	/		/		
	38736.5		1000		2.58%
	38736.5		1000		2.58%
<p style="text-align: center;">2006 5</p> <p style="text-align: center;">2021 5</p> <p style="text-align: center;">850</p> <p>2021 8 11 (</p> <p>[2021]38 )</p> <p>850</p> <p style="text-align: right;">( 682 )</p> <p>(2017)4</p> <p style="text-align: right;">2022 2</p> <p style="text-align: center;">850</p>					

2022 3 12 ~13

11 23 ~26

850

75%

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[2017]4 )

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2018 5

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2015 113 )

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850

( [2021]38 )

**1**

1-1



(GB/8978-1996)

1-2

(GB/8978-1996)

1	COD	mg/L	100
2		mg/L	15
3	SS	mg/L	70

3

(GB12348-2008)3

3

65dB(A)

55dB(A)

(1)

NQAF 14.37 Gy ...

2021 Å 32 21

0



1

1

38736.5

111°49'32.000"

31°45'9.162"

1

2

2-1

		/	/	
1	16 31.5mm	250	250	
2	5 16mm	250	250	
3	0-5mm	300	300	
4		50	50	
5	0-5mm	250	250	
6	5mm	150	150	
7	40-80mm	50	50	

1 4

5 7

3

850

2-2

2-2

		805m <sup>2</sup>	805m <sup>2</sup>	
		552m <sup>2</sup>	552m <sup>2</sup>	
		216.5m <sup>2</sup>	216.5m <sup>2</sup>	
		3 216.5m <sup>2</sup>	3 216.5m <sup>2</sup>	

1980m<sup>2</sup>

198

7		500KW	1	1	
8		/	4	4	
9		/	4	4	
10		/	1	1	
11		/	29	28	

5

2-4

2-4

		/	/	
1		850	850	
2		250	250	
3		50	50	
4		196.44×10 <sup>4</sup>	196.44×10 <sup>4</sup>	/
5		625m <sup>3</sup> /a	625m <sup>3</sup> /a	/

6

1

25

50L/d

0.8

480m<sup>3</sup>/a,

300m<sup>3</sup>/a

COD BOD<sub>5</sub> NH<sub>3</sub>-N SS

( )

GB8978-1996

2

12500m<sup>3</sup>/a

SS

250m<sup>3</sup>/a

3

15mm

20000m<sup>2</sup>

300m<sup>3</sup>

80%



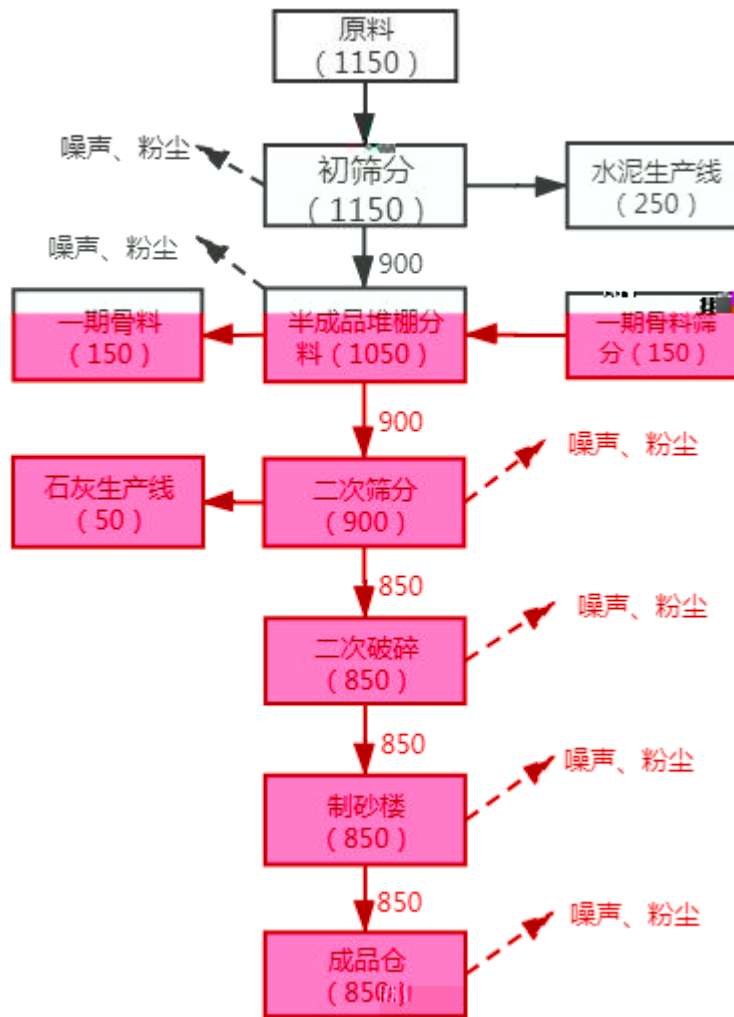


图2-1 生产工艺流程图 单位：万t/年

1.				850 t/
250 t/	50 t/	1150 t/		
5mm	250 t/		900 t/	
2.		150 t/		
		1050 t/		
900 t/			150 t/	

3. 40-80mm 50 t/  
850 t/

4. 5 16mm 16 31.5mm  
5 31.5mm 400 t/  
5mm 0-5mm  
0-3mm  
3-5mm  
5mm

5. 2-5  
2-5

			+ + +
			+ + +
			+ + +
			+ + +
			+ + +
			+ + +
			+ + +
			+ + +
			+ + +
		COD BOD <sub>5</sub>	
		NH <sub>3</sub> -N SS	
		SS	
		SS	

( )

1

2

3

2-6

dB(A)

			(dB(A))
1			70 80
2			80 90
3			80 85

4

900-214-08

3.75t/a

8525.83t/a

2-2

(2015)52

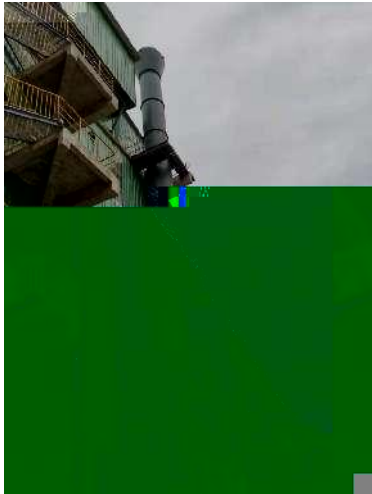
2-7	(2015)52	(2020)688	
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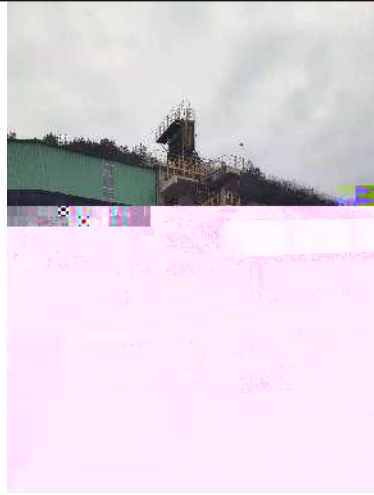
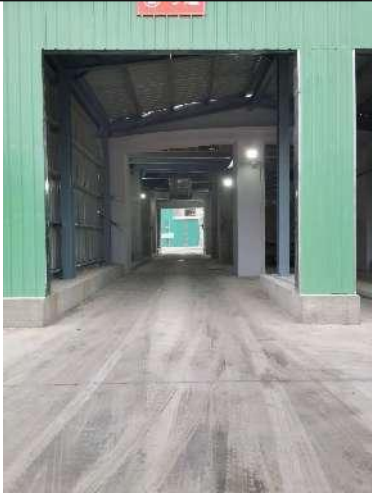


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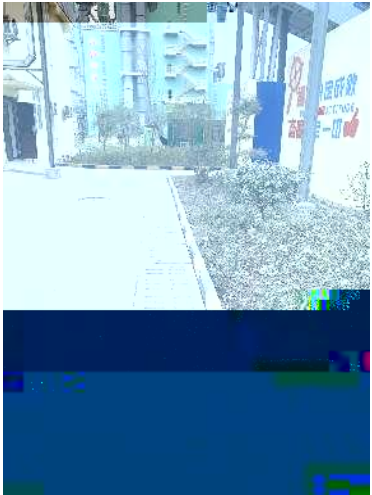
(1)

(2)





2



3

75 90dB(A)

4

309-002-66

462-001-61

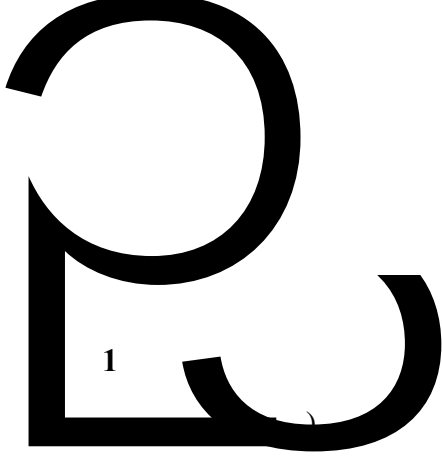
900-214-08



3-1

1			DA001	+	(GB4915-2013) 2
2			DA002	+	
3			DA003	+	
4			DA004	+	
5			DA005	+	
6			DA006	+	

7			DA007	+	
8			DA008	+	+
9			DA009		+
10			DA010	+	
11			DA011	+	+
12			DA012		
13			DA013		+
14			DA014	+	
15			DA015		
16			DA016		
17			DA017		+
18			DA018	+	
19			DA019		



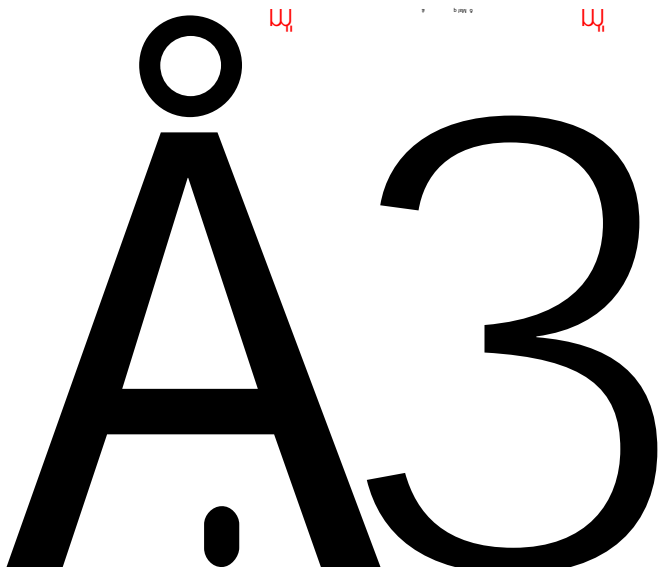
850

1

38736.5

(20 )

5983.5m<sup>2</sup>



3

GB12348-2008

3

4

900-214-08

5

2017

( 2017 2 )

12.37t/a 2021 32

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( ) 850

1 (20 )

38736.5 5983.5m<sup>2</sup>

850

100% “ ”

[2021]38

850

850

150 5983.5m<sup>2</sup>

+ + 15m  
(GB4915-2013) 2  
3

GB12348-2008 3

" "

12.37t/a

" "





**5-6**

2021/11/5		93.8dB	94.0dB	0.2dB	0.5dB	
		94.0dB	93.5dB	0.5dB	0.5dB	
2021/11/6		94.0dB	93.5dB	0.5dB	0.5dB	
		94.0dB	93.8dB	0.2dB	0.5dB	

850

(1)

(2)

(3)

1  
(1)

2  
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表1 有组织废气监测点位表

1			DA001	1#	(GB4915-2013) 2
2			DA002	2#	
3			DA003	3#	
4			DA004		
5			DA005		
6			DA006	4#	
7			DA007	5#	
8			DA008	6#	
9			DA009	7#	
10			DA010		
11			DA011	8#	
12			DA012	9#	
13			DA013		
14			DA014		



2022 3 12 ~13

850

6 7 9

7 23 ~26

**1**

**7-1**

			( / )	( / )	%
1	1250t/h	75KW	2	2	100
2	1780t/h	75KW	1	1	100

7-3

		( )	(kPa)		(m/s)
3	12	27.4	99.64		2.5
3	12	24.4	99.70		2.6
Eβ . 10 J	Jδ ρ	27.5	99.41		2.6
3	13	23.3	99.64		2.8

1.

7-3

(mg/m<sup>3</sup>)

			m/s	kPa
		0.350	2.8	24.4 99.70
A1	2022/3/12	0.384	2.7	27.4 99.64
E111° 49' 30.022"		0.367	2.7	26.2 99.56
N31° 44' 59.131"		0.317	2.6	23.3 99.64
	2022/3/13	0.350	2.5	25.5 99.54
		0.334	2.5	27.5 99.41
		0.501	2.8	23.6 99.55
A2	2022/3/12	0.534	2.7	26.8 99.48
E111° 49' 23.194"		0.551	2.7	26.0 99.40
N31° 45' 17.053"		0.567	2.6	23.8 99.66
	2022/3/13	0.584	2.5	26.3 99.57
		0.551	2.5	27.9 99.44
		0.518	2.8	23.3 29.
	2022/3/12			
A3				
E111° 49' 19.284"				
N31° 45' 18.984"				

0.384mg/m<sup>3</sup>

(GB4915-2013) 3

0.5mg/m<sup>3</sup>

0.617mg/m<sup>3</sup>

GB16297-1996 3

0.5mg/m<sup>3</sup>

2

7-4

					m	
2022/7/23	1# DA001	m/s	12.4	12.6	12.5	27
			40.0	39.2	38.7	
			2.50	2.50	2.50	
		m <sup>3</sup> /h	65263	66478	66050	
		mg/m <sup>3</sup>	4	3	4	
		Kg/h	0.261	0.199	0.264	
	2# DA002	m/s	3.9	4.0	3.9	20
			51.1	51.1	51.3	
			2.10	2.10	2.20	
		m <sup>3</sup> /h	2202	2258	2198	
		mg/m <sup>3</sup>	5	5	5	
		Kg/h	0.011	0.011	0.011	
	3# DA003	m/s	20.3	19.5	19.9	15
			51.9	51.4	51.8	
			2.35	2.30	2.30	
m <sup>3</sup> /h		5618	5402	5505		
mg/m <sup>3</sup>		3	4	4		
Kg/h		0.017	0.022	0.022		
8# DA011	m/s	18.8	18.7	19.1	25	
		33.7	34.1	34.4		
		2.20	2.10	2.10		
	m <sup>3</sup> /h	6053	6018	6136		
	mg/m <sup>3</sup>	6	5	6		
	Kg/h	0.036	0.030	0.037		
2022/7/23	10# DA014	m/s	20.0	19.5	20.4	45
			32.1	31.7	31.3	
			2.30	2.20	2.20	
		m <sup>3</sup> /h	6438	6288	6588	
		mg/m <sup>3</sup>	5	4	4	
		Kg/h	0.032	0.025	0.026	

	11# DA016	m/s		22.2	22.3	22.5	45
				31.3	31.2	31.4	
				2.30	2.80	2.28	
		m <sup>3</sup> /h		7160	7159	7218	
			mg/m <sup>3</sup>	4	5	3	
			Kg/h	0.029	0.036	0.022	
2022/7/24	1# DA001	m/s		12.6	12.6	12.5	27
				38.3	38.2	38.8	
				2.50	2.40	2.40	
		m <sup>3</sup> /h		66677	66719	66056	
			mg/m <sup>3</sup>	4	4	4	
			Kg/h	0.267	0.267	0.264	
	2# DA002	m/s		3.9	3.9	4.1	20
				51.5	51.7	51.9	
				2.20	2.20	2.20	
		m <sup>3</sup> /h		2211	2210	2323	
			mg/m <sup>3</sup>	5	6	5	
			Kg/h	0.011	0.013	0.012	
	3# DA003	m/s		19.5	19.3	19.6	12
				52.4	52.6	52.4	
				2.40	2.40	2.40	
		m <sup>3</sup> /h		5860	5806	5903	
			mg/m <sup>3</sup>	4	4	3	
			Kg/h	0.023	0.023	0.018	
2022/7/24	8# DA011	m/s		18.6	18.8	19.0	25
				34.1	34.2	34.3	
				2.30	2.10	2.20	
		m <sup>3</sup> /h		5947	6018	6077	
			mg/m <sup>3</sup>	5	5	6	
			Kg/h	0.030	0.030	0.036	
	10# DA014	m/s		19.8	19.7	20.0	45
				32.1	32.6	32.5	
				2.30	2.20	2.20	
		m <sup>3</sup> /h		6408	6366	6460	
			mg/m <sup>3</sup>	5	5	4	
			Kg/h	0.032	0.032	0.026	
	11# DA016	m/s		22.2	22.2	22.1	45
				31.2	31.2	31.2	
				2.30	2.30	2.20	
		m <sup>3</sup> /h		7204	7206	7178	
			mg/m <sup>3</sup>	5	5	4	
			Kg/h	0.036	0.036	0.029	
2022/7/25	4# DA006	m/s		17.1	17.2	17.1	15

			38.1	38.0	38.0	15	
			2.40	2.40	2.40		
		m <sup>3</sup> /h	5380	5414	5384		
		mg/m <sup>3</sup>	7	6	7		
		Kg/h	0.038	0.032	0.038		
	5# DA007	m/s	16.6	16.7	16.7		
			35.4	34.7	34.4		
			2.40	2.40	2.40		
		m <sup>3</sup> /h	9847	9926	9933		
		mg/m <sup>3</sup>	5	6	6		
	Kg/h	0.049	0.060	0.060			
2022/7/26	4# DA006	m/s	16.7	16.9	16.8	15	
			37.6	37.8	34.0		
			2.30	2.30	2.30		
		m <sup>3</sup> /h	5264	5324	5358		
		mg/m <sup>3</sup>	6	5	5		
		Kg/h	0.032	0.027	0.027		
	5# DA007	m/s	16.6	16.8	16.6		
			34.3	34.1	34.1		
			2.40	2.40	2.40		
		m <sup>3</sup> /h	9878	10000	9886		
mg/m <sup>3</sup>		5	4	5			
	Kg/h	0.049	0.040	0.049			
2022/3/12	7# DA008	m/s	11.7	11.9	11.8	15	
			25.4	25.8	25.9		
			2.50	2.50	2.50		
		m <sup>3</sup> /h	115587	117417	116333		
		mg/m <sup>3</sup>	4	3	4		
		Kg/h	0.462	0.352	0.465		
	6# DA010	m/s	14.8	14.9	14.9		15
			29.4	29.1	29.3		
			2.80	2.70	2.70		
		m <sup>3</sup> /h	29198	29419	29384		
		mg/m <sup>3</sup>	8	6	8		
		Kg/h	0.234	0.177	0.235		
	9# DA012	m/s	10.2	10.3	10.6	55	
			24.2	24.9	25.8		
			2.10	1.90	2.00		
m <sup>3</sup> /h		122626	123839	126882			
mg/m <sup>3</sup>		5	4	4			
	Kg/h	0.613	0.495	0.508			
2022/3/13	7# DA008	m/s	12.2	12.1	12.6		15
			26.1	26.3	26.7		



			2.50	2.50	2.50		
		m <sup>3</sup> /h		120402	119372		123977
			mg/m <sup>3</sup>	3	4		3
			Kg/h	0.361	0.477		0.372
	6# DA010	m/s		15.3	15.0	15.0	15
				30.3	30.5	30.5	
				2.70	2.70	2.70	
		m <sup>3</sup> /h		30062	29444	29429	
			mg/m <sup>3</sup>	5	7	7	
			Kg/h	0.150	0.206	0.206	
	9# DA012	m/s		11.0	11.0	10.8	55
				24.3	25.3	24.7	
				2.10	2.10	2.60	
		m <sup>3</sup> /h		132518	132075	129258	
			mg/m <sup>3</sup>	4	4	4	
		Kg/h	0.530	0.528	0.517		

3~8mg/m<sup>3</sup>

(GB4915-2013) 2

(10mg/m<sup>3</sup>)

3.

7-7

**dB A**

3	12	1m	60	49
		1m	53	44
		1m	58	47
		1m	55	45
3	13	1m	59	49
		1m	54	43
		1m	57	48
		1m	54	45

53 60dB

43 49dB

(GB 12348-2008)3

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2021 32 )  
12.37 / 2020  
530.322 0.115 530.207 2020

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				( )
		+ + + DA001		830
		+ + + DA002		
		+ + + DA003~DA005		
		+ + + DA006		
		+ + + DA007		
		+ + + DA008~DA009		
		+ + + DA010		
		+ + + DA011~DA012		
		+ + + DA013~DA014		
		+ + + DA015~DA020		
			375m <sup>3</sup>	100
				20
				50
				1000

1	( )	850	
	1		(20 )
	38736.5		
2			0.384mg/m <sup>3</sup>
		(GB4915-2013) 3	0.5mg/m <sup>3</sup>
	0.617mg/m <sup>3</sup>		GB16297-1996
3	0.5mg/m <sup>3</sup>		
3			3~8mg/m <sup>3</sup>
		(GB4915-2013) 2	(10mg/m <sup>3</sup> )
4			
		53 60dB	43 49dB
			(GB 12348-2008)3
5			
		309-002-66	462-001-61
6			

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2